



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3199-1

Job Sheet 175760



Part No: D3199-1

Job Qty: 40 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEET 1 IPP Rev:C Removed Scribing 05-11-05 JLM IPP Rev:D As per Rev B 06-11-24 JLM
IPP Rev:E 11.03.31 as per ecn 11-531 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		28 8/04/19
100	Waterjet	40 pcs	4/23/18	4/23/18	0.00	1.18	Waterjet1		28 8/04/19
120	QC	40 pcs	4/23/18	4/23/18	0.00	0.00	QC8		28 8/04/19
130	Small Fab	40 pcs	4/23/18	4/23/18	0.01	1.76	Small Fab-3		28 8/04/19
140	QC	40 pcs	4/23/18	4/23/18	0.00	0.00	QC5		28 8/04/19
150	Powdercoat	40 pcs	4/24/18	4/24/18	0.00	0.45	Powdercoat3		28 8/04/19
160	QC	40 pcs	4/24/18	4/24/18	0.00	0.00	QC3		28 8/04/19
170	Packaging	40 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-1	5/022	28 8/04/19
180	QC21-SA	40 Ea	4/24/18	4/24/18	0.00	0.00	QC21		28 8/04/19

Part Op 100 - Cut as per Dwg D3199 Deburr if required

Descriptions: 130 - Form as per dwg D3199 use DT9723

150 - START TIME: 5:05 FINISH TIME: 5:35 O.V.T: 320°

M/36370

21 9-30 MAY 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.9600 sf (.099 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	4	212	0



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CANADA
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Container No: S063076



Part: D3199-1

Job No: 175760

Serial No/Batch: S063076

Revision:

Inspector:

Date: 04/19/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.210inches + 0.005 - 0.001	0.215 0.209	0,214	
2	Bracket	0.575inches ± 0.010	0.585 0.565	0,576	
3	Bracket	1.090inches ± 0.010	1.100 1.080	1,088	
4	Bracket	2.015inches ± 0.010	2.025 2.005	2,017	
5	Bracket	2.971inches ± 0.010	2.981 2.961	2,979	
6	Bracket	1.830inches ± 0.010	1.840 1.820	1,832	
7	Bracket	4.830inches ± 0.010	4.840 4.820	4,824	
8	Bracket	4.030inches ± 0.010	4.040 4.020	4,033	

Plex 4/10/18 2:11 PM Dart.Gagnon.Michelle